Pilgrim Harp, Inc.

Quality Assurance Report

Prepared by: JO

Date Prepared: 4/1/2010

Customer: Aerospace Partner **Supplier:** Shanghai Nutao **Part No:** 50010-601 **Rev:** B

PH P.O. #: 10724

Quantity: 100 **Material:** 6061-T6 **Inspection Level:** 2 **Circle If:** New Part/New Revision

Packaging \ PO Checks

- PO Data Attached to this report? ✓
- Receipt is compliant with PO? ✓
- Box Condition OK? ✓
- Labels Proper? ✓
- Note Exceptions:

Supplier Documentation:

- Inspection Report received? ✓
- Inspection Report acceptable? ✓
- Material Certs received? ✓
- Other Certs received? ✓ Describe: Process Cert

Visual Checks

- Parts appear damaged? NO
- Discoloration? NO
- Note Exceptions:

Seq	Inspector: / Dimension	Tolerance	Gage	Key	Sample/ Freq	1	2	3	4	5	6	7
1	6061-T6 ALUM		NITON		7/LOT	OK	OK	OK	OK	OK	OK	OK
2	MARKING		PER NOTE 2			OK	OK	OK	OK	OK	OK	OK
3	10.075	±.010	CMM			10.074	10.073	10.074	10.075	10.075	10.074	10.075
4	5.050	±.010	CMM			5.051	5.051	5.051	5.050	5.050	5.050	5.049
5	.074	±.001	MICROMETER			.0742	.0742	.0741	.0742	.0741	.0741	.0741
6	Ø1.750	±.005	CMM			1.750	1.750	1.751	1.751	1.750	1.750	1.751
7	Ø.500	±.008	GAGE PIN			.501	.501	.501	.501	.501	.501	.501
8	Ø.125	±.008	GAGE PIN			.124	.124	.124	.125	.124	.125	.124
9	1.120	±.003	CMM			1.121	1.121	1.122	1.120	1.121	1.121	1.121
10	.650	±.015	CALIPER			.652	.651	.652	.652	.652	.651	.651
11	1.675	±.015	CALIPER			1.673	1.672	1.672	1.673	1.672	1.671	1.673
12	2.055	±.015	CALIPER		↓	2.053	2.054	2.053	2.051	2.051	2.053	2.052

Job Notes and Quality Issues

CHECK PACKAGING PER AQP REQUIREMENTS.

Disposition Signoff:

Lot Size: 100 **Sample Size:** 7/LOT **Accept** [signature] 4-1-2010 **Reject**